



Dart Hawkesbury
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D3808-041
Job Sheet 168452



Part No: D3808-041

Job Qty: 2 ea

Part Name: Seat Rail Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/24/17

Created By: Mario Poulin

Type: SOLD ✓

Description:

Note: DWG REV A IPP Rev:A New Issue 08-07-31 JLM Verified By:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/23/17	11/23/17	0.00	0.00	Start Up Small Fab		MCC
100	Small Fab	2 pcs	11/24/17	11/24/17	0.00	0.77	Small Fab		MCC DAS
110	QC	2 pcs	11/24/17	11/24/17	0.00	0.00	QC5		DA: 38
120	Packaging	2 pcs	11/24/17	11/24/17	0.00	0.00	Packaging3	5+258	6 NOV 16 2017
130	QC21-SA	2 Ea	11/24/17	11/24/17	0.00	0.00	QC21		17/11/16

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3808-1 258	2	2	0	0
	D3810-1 53	2	3	0	0
	MS21209C0815 297	8	46	0	0
	MS21209C6-10 297	2	16	0	0

Part Specifications

Specifications could not be found.

Plex 11/14/17 3:24 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com		DISPOSITION		AGAINST DEPARTMENT/PROCESS					
		Newwork ☐ Scrap ☐ As-is ☐ Improved ☐	Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐	Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐	Engineering ☐ Quality ☐ Other ☐	Mfg Date: 11/15/17 Job No: 168452 D3808-041 Start up Operation		
		QTY Effective : _____				MRB (QS1042) Approval			
		Disposition				Completed By			
DART AEROSPACE S010083 Seat Rail Assembly PART NO: Revision: Operation: Change No:						Lead hand / Supervisor Approval Verification			
						QC / QA Coordinator Approval			
						FAULT CATEGORY			
Substation ☐ Past Expiry Date ☐ Misidentified ☐		Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Marks/Chatter ☐ OTHER : _____		☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence			